



PRECISION DIAMETER MEASUREMENT PRODUCTS

InteliSENS™ BG Series Benchtop Diameter Gauges



HIGH PRECISION NON-CONTACT laser-based systems for instant measurement of individual samples, with preset tolerance monitoring, statistical analysis, and simple connection to PC or PLC



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INTRODUCTION

The InteliSENS™ BG Series BenchTop high-precision laser micrometer measures discrete manufactured parts, or samples of continuously manufactured products, such as cable, wire, tubing, machined metal parts, and injection molded parts.

On the factory floor, operators and supervisors can quickly perform a highly accurate quality check of the dimensions of a manufactured product by simply placing it the sample holder. The diameter of the item is checked instantly to an accuracy of 0.008%.

The InteliSENS™ BG Series eliminates the possibilities of operator error inherent in the use of micrometers and other mechanical measuring equipment. Many different samples and products can be measured in rapid succession, as the BG Series of BenchTop gauges requires no adjustments between measurements.

The InteliSENS™ BG Series micrometers are extremely easy to use, and provide high-precision accuracy for each and every measurement.

Measurement data can be captured, stored and printed as part of your quality control system.

NON-CONTACT MEASUREMENT

- Eliminates operator measurement error
- 100% quality inspection
- Compact, robust design for the factory floor
- Non-contact : no slippage & no marking
- Simple training - operator follows prompts
- Full SPC analysis with tables, charts and graphs
- RS232 comms in gauge head as standard



KEY BENEFITS OF BG SERIES

- Reduce manpower - place inspection directly on the plant floor. Reduce part handling and extra manpower needed to inspect, transcribe, format and print reports. Remove steps, save resources.
- Absolute accuracy - readings taken directly from the gauge to eliminate operator error
- Faster inspection with automatic data logging - operator handles only the work loading and operating each inspection system. All of the data is automatically recorded. No wasted time writing down numbers. Production operators perform inspection and SPC reporting.
- Simple training - operator follows prompts. No need for the operator to learn complex software designed for engineers to use. Operators actually like to use the system.
- Find past data immediately full SPC analysis with control charts, histograms and tabulated results. All measurements and results are archived.
- Process control - SPC data is immediately available online. Supervisors can review the quality information on any shop order and take corrective action immediately.

TECHNICAL SPECIFICATIONS

InteliSENS™	BG1030	BG1060
Min. diameter	0.1 mm (0.004inch)	0.2 m/min (0.008inch)
Max. diameter	27mm (1.063")	57mm (2.244")
Measurement rate	600 scans / second	600 scans / second
Accuracy	+/- 0.001mm (0.00004") +/- 0.008% of product size	+/- 0.0015mm (0.00006") +/- 0.008% of product size
Units of measurement	mm, inches	
Gauge power	24 Vdc 1 Amp	
Temperature range	5°C - 45°C (41°F - 113°F)	
Relative humidity	90% 38°C (105°F)	
SPC	SPC - Max, Min, Mean, Cp, CpK.	
HELIX	Measures the Enveloping Diameter of Stranded and Twisted Products	
Glass Logic	Measures Transparent Products	

COMMUNICATIONS OPTIONS

RS232
RS232 / USB
Standard: in all BG gauge heads

PROFIBUS
Profibus
Option: in BG Gauge Head

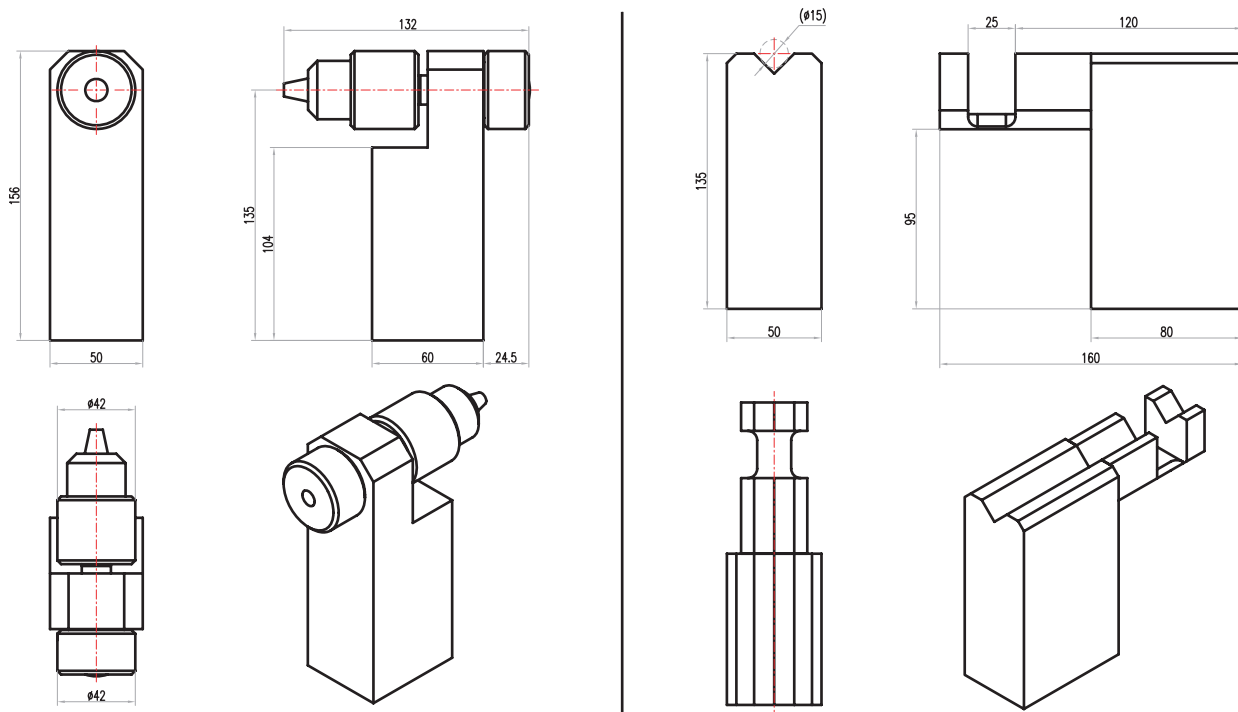
INDUSTRIAL ETHERNET IP
Ethernet IP
Option: In PSU-RS2-IP interface

DEVICENET
DeviceNet
Option: In PSU-RS2-DN interface

TRACEABLE CALIBRATION TO INTERNATIONAL STANDARDS

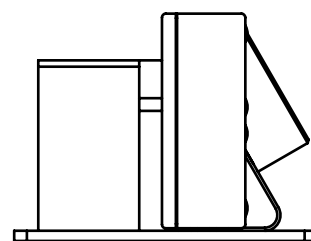
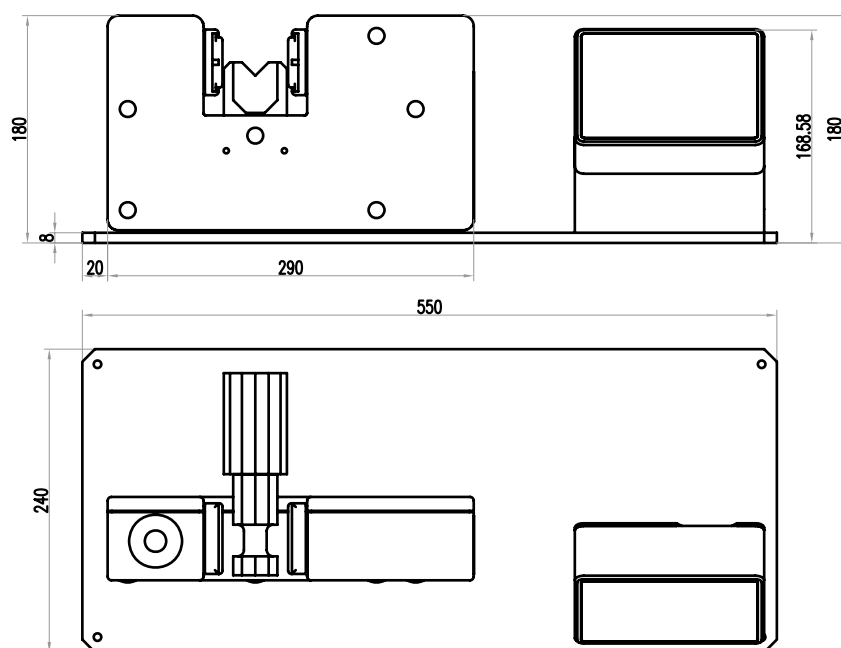
Proton InteliSENS™ BG Series Bench Top micrometers are permanently calibrated to United Kingdom Accreditation Service (UKAS) traceable standards. Due to the Multilateral Recognition Agreements in Europe, as endorsed by the European Union Co-operation for Accreditation, our UKAS traceable calibration method has European and US recognition.

ROTATING FIXTURE AND V-BLOCK FOR MEASUREMENT ITEMS



PRODUCT DIMENSIONS

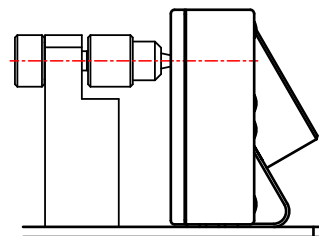
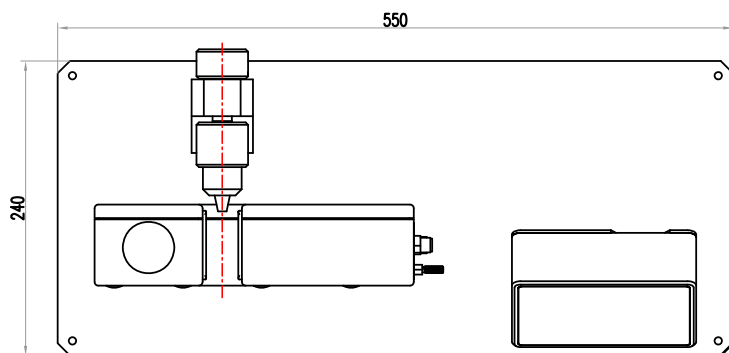
InteliSENS™ BG1030 with V-block



Dimensions in mm

V-block or rotating fixture may be used to hold measurement item

InteliSENS™ BG1030 with rotating fixture



Dimensions in mm

V-block or rotating fixture may be used to hold measurement item

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